

YASKAWA MP Series SIO (Extension)

Supported Series: YASKAWA MP2200, MP2300, MP2300S, MP9xx communication module.

Website: <http://www.yaskawa.com/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	YASKAWA MP Series SIO (Extension)		
PLC I/F	RS485	RS232/RS485 2w/4w	
Baud rate	19200	9600~57600	
Data bits	8		
Parity	Even		
Stop bits	1		
PLC sta. no.	1	1-31	

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	SB	DDDDh	0 ~ 8191F	
B	IB	HHHHh	0 ~ FFFFF	
B	OB	HHHHh	0 ~ FFFFF	
B	MB	DDDDh	0 ~ 65534F	
W	SW	DDDD	0 ~ 8191	
W	IW	HHHH	0 ~ FFFF	
W	OW	HHHH	0 ~ FFFF	
W	MW	DDDD	0 ~ 65534	

Wiring Diagram:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

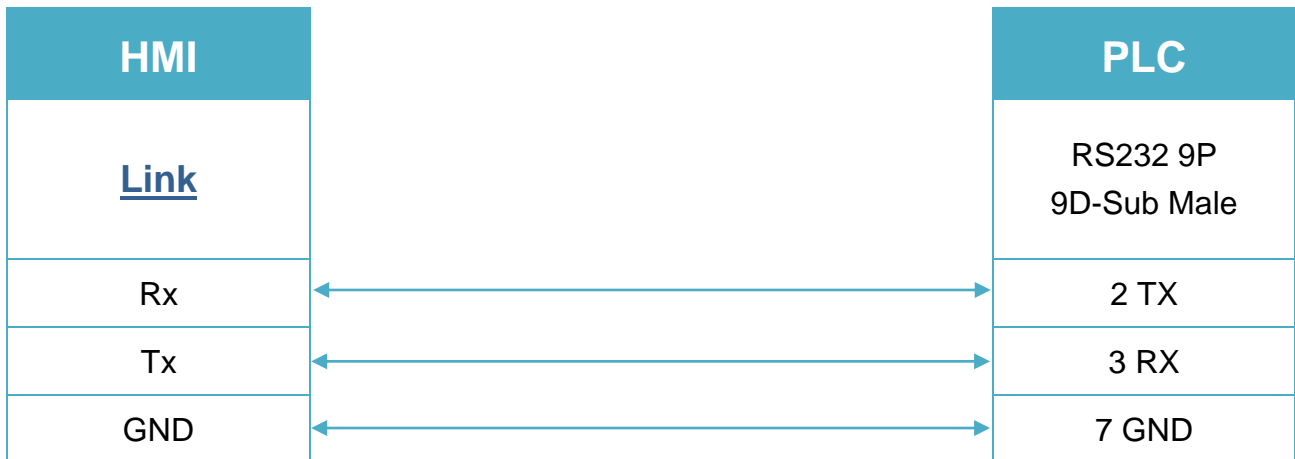


Diagram 2

RS-485 2W

The serial port pin assignments may vary between HMI models, please click the following link for more information.

